



LOUVRES

Quocut offers the ability to include louvres as an item in a quotation. This process is carried out as a separate module. The gallery and blades are calculated automatically through Capral's component file and are included in the cost of parts. However, the user has the ability to add custom louvre blades and this must be set up within the glass functionality – (see Setting up custom louvre blades below).

1. CALCULATING LOUVRES AS AN ITEM

To calculate louvres as an item proceed as follows:

- Select Quote Items
- Select Louvres
- Complete the details as required
- If the bay height is not standard, select the N/S field and complete the height required. This will automatically default to the closed number of blades etc.
- Select the panel button to update the requirements for fixed panels
- Select labour to modify the preset default times – (see Default Labour below)
- Once the item has been saved, select View/Update to modify the information.
- Select Save (to exit the screen without saving, select Cancel)
- To make any modifications to the completed item, highlight the item in the item screen and then select View/Update – **this screen is mouse driven**

Note (1): The number of bays is automatically determined by the configuration selection. This field can only be modified if a multiple bay configuration has been selected.

Note (2): The resultant height is 5mm greater than the height selected. This conforms to the product design. For further information, consult the details contained in the Louvre Technical Manual.



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Note (3): External mounted louvres means flyscreens are on the inside, therefore security bars cannot be fitted as the bar would interfere with the gallery handle.

Security bars are only fitted on internal mounted louvres which means the flyscreen is on the outside.

**The maximum bay for 102mm is 27 blades
The maximum bay for 152mm is 17 blades**

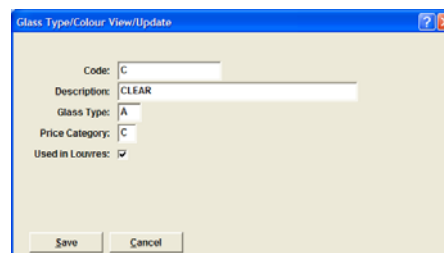
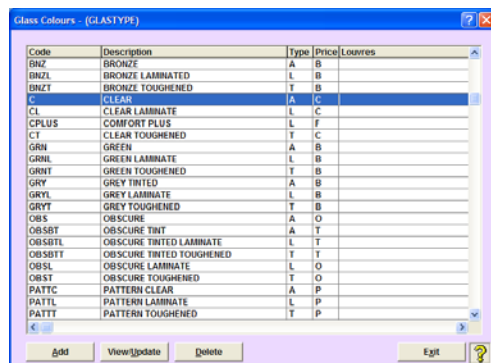
**ED8591 (sill insert) is used for internal flyscreen = (external mount)
ED9583 (sill insert) is used for external flyscreen = (internal mount)**

**ED8591 (head insert) is used for standard gallery
ED8593 (head insert) is used for non standard gallery**

2. SETTING UP CUSTOM LOUVRE BLADES

To setup custom louvre blades proceed as follows:

- Select Setup | Glass | Glass Types
- Highlight the glass type to be used in louvres



- Select View/Update
- Select 'Used in Louvres'

When completing the louvre screen in a quotation, the user should select Custom and then the glass type to be used. The cost for these blades will be calculated at the sq.mt price for the particular glass type selected.

NOTE: Only 6mm annealed or 6mm toughened can be calculated in custom louvre blades. Labour to cut the glass and any polishing of edges cannot be included as there is no facility for glass cutting in the labour setup. It is recommended a new category is added with glass types and pricing to include the cost of glass cutting.

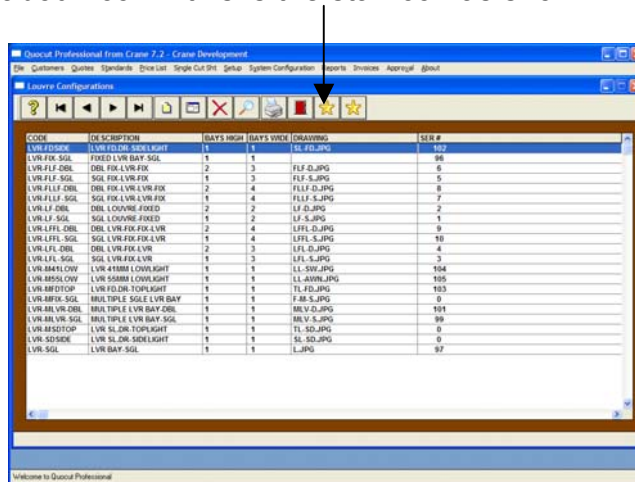
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Example: Add a new glass category (e.g. LOUVRE CLEAR) and then new glass types linked to this category (e.g. LC - Louvre Clear and LCT – Louvre Clear Toughened). Add a sq.metre price include a labour cost.

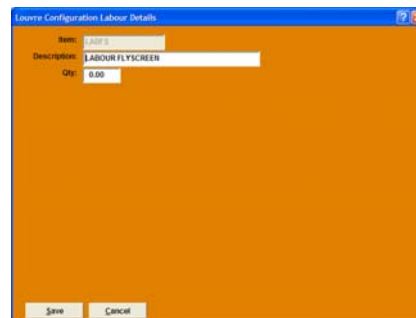
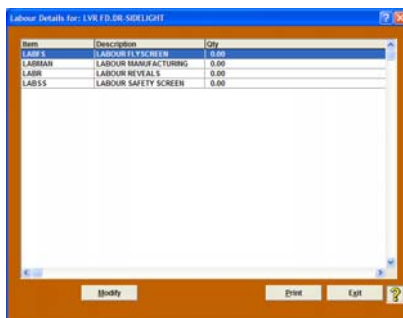
2. DEFAULT LABOUR

To setup custom louvre blades proceed as follows:

- Select Setup | Louvres | Louvre Configurations
- Highlight the configuration to be modified for default labour
- Select the Labour icon – this is the star icon as shown



- Highlight the labour type to be modified
- Select Modify
- Update the Qty, which represents hours and minutes (Hours are decimal, e.g. .25 = 15 minutes)
- SAVE
- Continue to modify the labour types to provide default times for the configuration selected – then select EXIT
- Select the red door to exit the louvre configuration screen



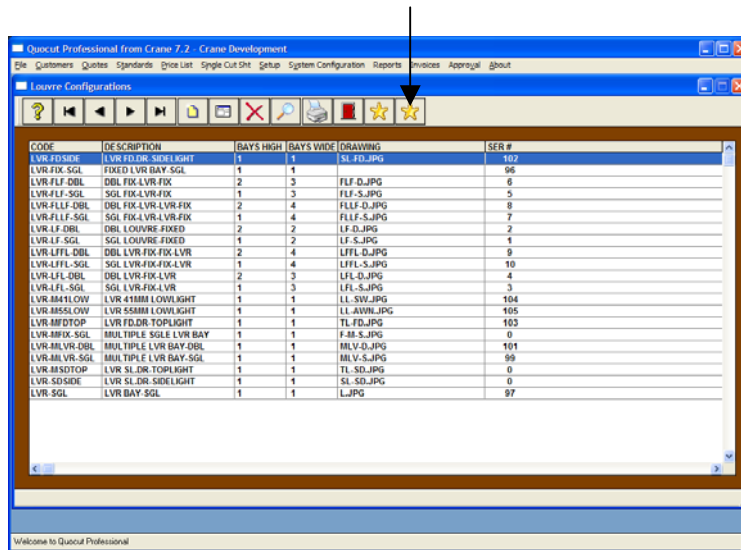


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3. LABOUR MARKUPS

Markups on labour can be defined separately to the markup on louvres in general:

- Select Setup | Louvres | Louvre Configurations
- Select the Markup icon – this is the second star icon on the right as shown



- Modify the markup percentage as required for each price band.
- The markup on manufacturing labour will include all labour types except Installation.
- SAVE
- EXIT
- Select the red door to exit the louvre configuration screen

